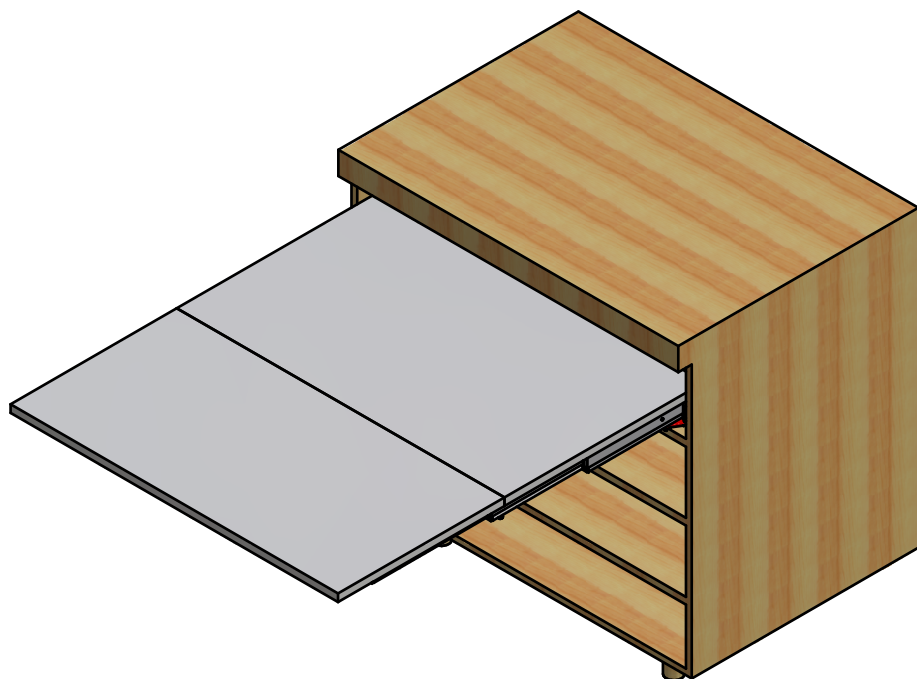


# ISTRUZIONI DI MONTAGGIO

## ASSEMBLY INSTRUCTIONS

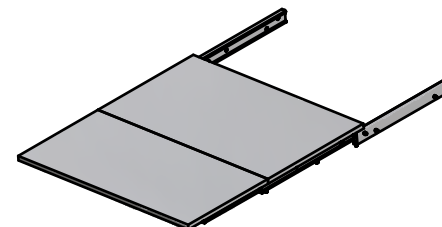
### MODELLI MODELS:

- 411/78.1100.22E Lunch per modulo mm 600 spalle: mm 15-20  
Lunch for cabinet mm 600 sides: mm 15-20
- 411/78.1110.22E Lunch per modulo mm 900 spalle: mm 15-20  
Lunch for cabinet mm 900 sides: mm 15-20
- 411/78.1120.22E Lunch per modulo mm 1200 spalle 15-20  
Lunch for cabinet mm 1200 sides: mm 15-20



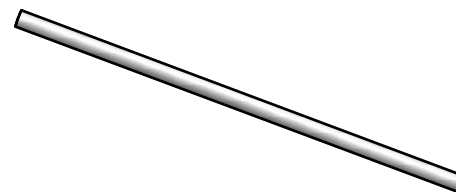
## CONTENUTO DELLA CONFEZIONE INCLUDED IN THE PACKAGING

### GUIDE PREASSEMBLATE PRE ASSEMBLED SLIDES










Maniglia mm 446/746/1046  
Handle mm 446/746/1046

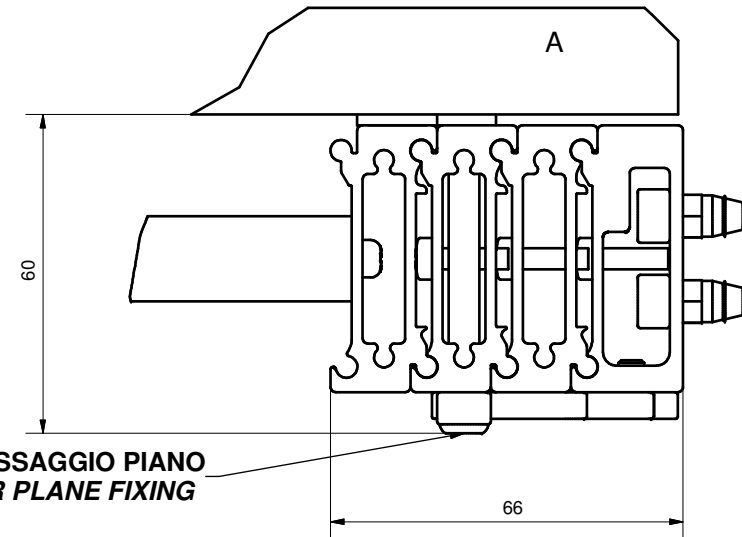
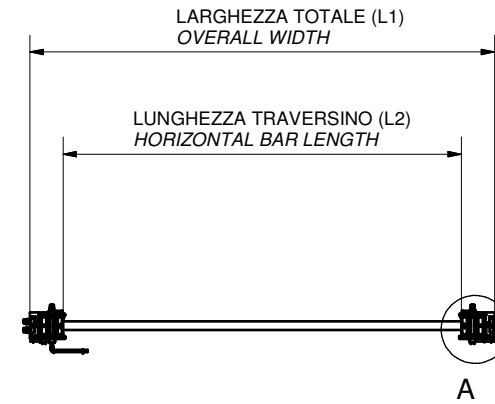
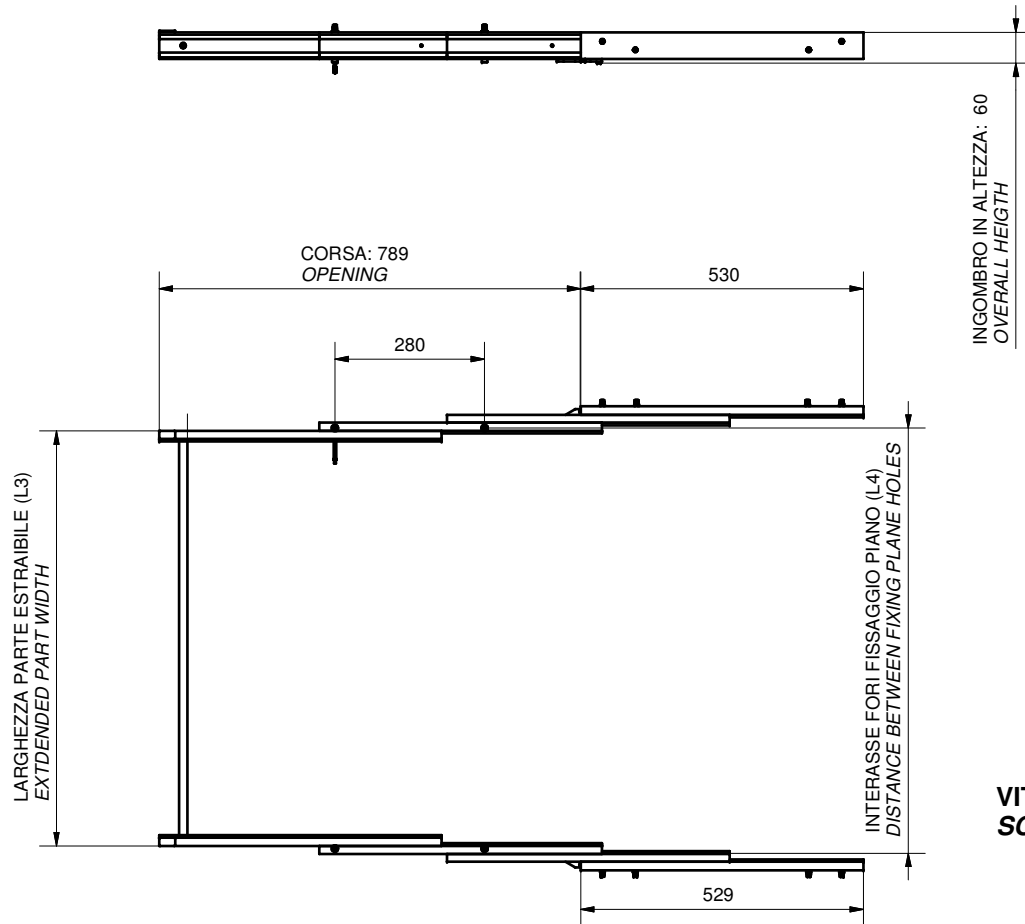
La lunghezza della maniglia dipende dalla larghezza della base  
Handle length depends on cabinet width



### SACCHETTO ACCESSORI ACCESSORIES

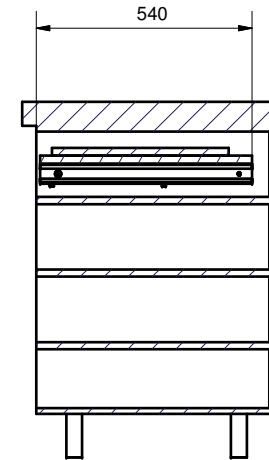
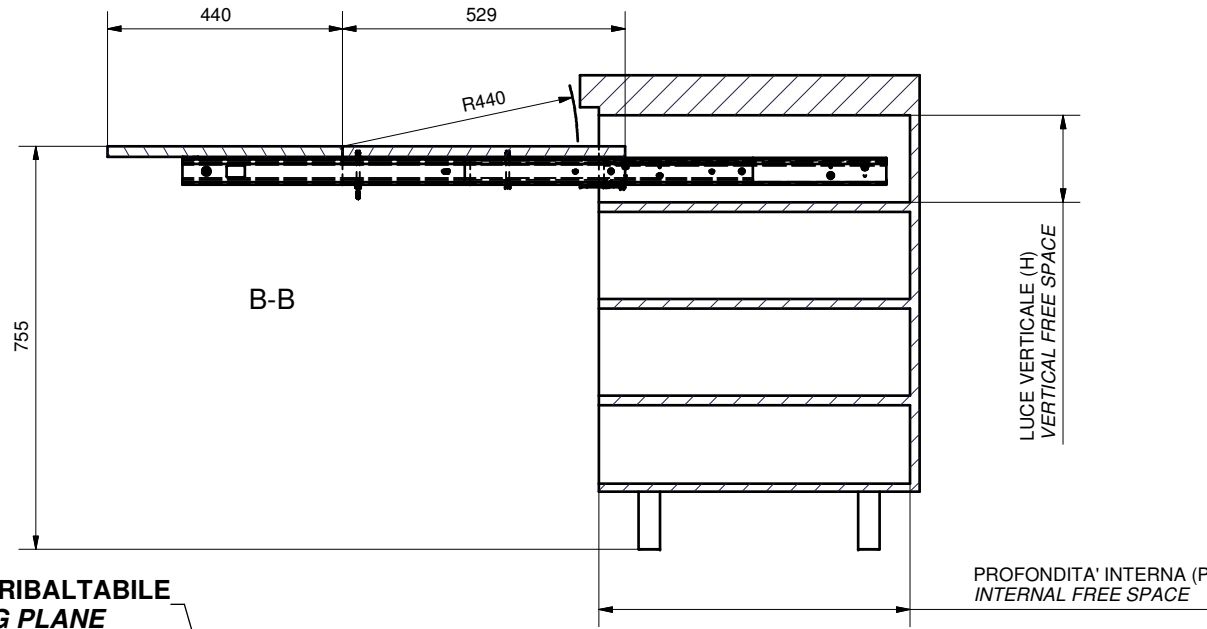
-  2.6522497.01 Feltrino adesivo - *Adhesive felt* (x 2)
-  2.6532371.04 Rondella 10x2 - *Washer 10x2* (x 4)
-  2.6525511.02 Vite TCCE M6x60 - *Socketed head cap screw M6x60* (x 4)
-  2.6531391.02 Vite TCCE M6x12 - *Socketed head cap screws M6x12* (x 8)
-  2.6022082.01 Bussola in ottone mm 12x8 M6 - *Brass bush 12x8 M6* (x 12)
-  2.5512481.02 Chiave esa. da 5 - n° 5 *Socketed wrench* (x 1)
-  2.655821.02 Vite TC autof. 4.2x32 croce PH zinc. - *Self threading PH head 4.2x32 screw* (x 2)

# DIMENSIONI DI MASSIMA GENERAL DIMENSIONS

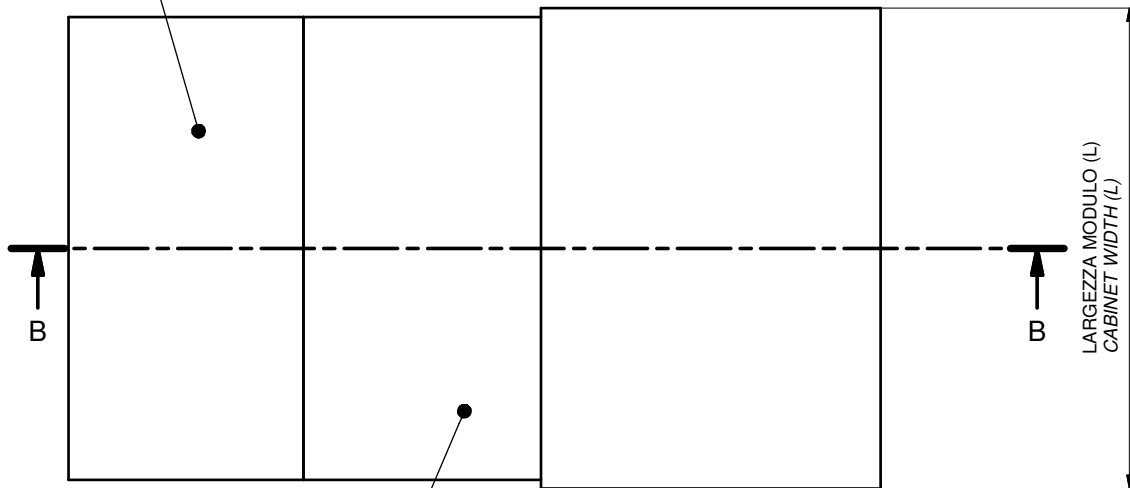


MODELLO	MODEL	MODULO	MODULE	L1	L2	L3	L4
411/78.1100.22E		600		570	446	478	488
411/78.1110.22E		900		870	746	778	788
411/78.1120.22E		1200		1170	1046	1078	1088

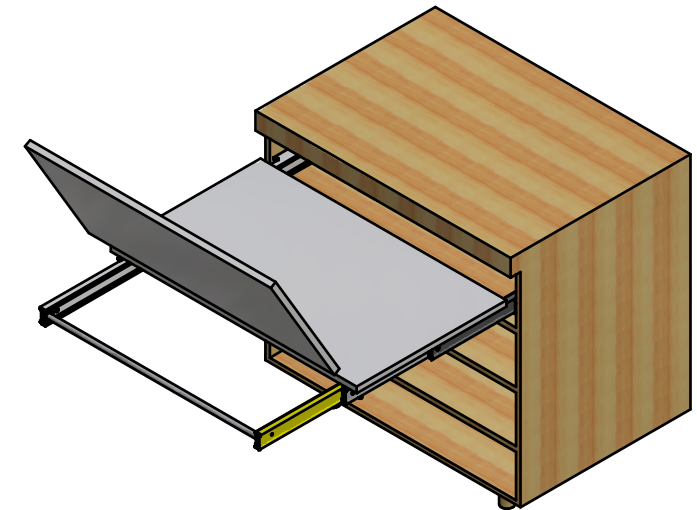
# DIMENSIONI GENERALI MOBILE GENERAL CABINET DIMENSIONS



PIANO RIBALTABILE  
TILTING PLANE

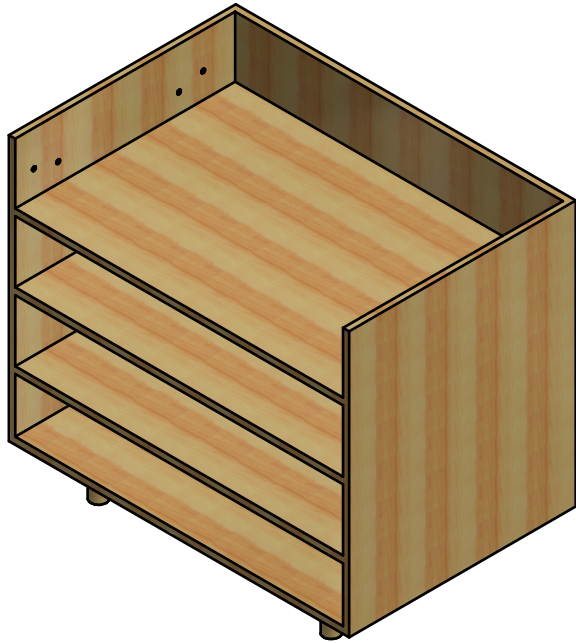


PIANO FISSO  
FIXED PLANE



DIMENSIONE - DIMENSION	SIMBOLO - SYMBOL	
LUCE VERTICALE VERTICAL FREE SPACE	H	MIN: 67+Sx2
SPESSORE PIANI/SPALLE PLANE/SIDE THICKNESS	S	15-20
PROFONDITA' INTERNA INTERNAL FREE SPACE	P	MIN: 550
LARGHEZZA PIANI - PLANES WIDTH	Z	L - Sx2 - 3
LARGHEZZA MODULO - CABINET WIDTH	L	

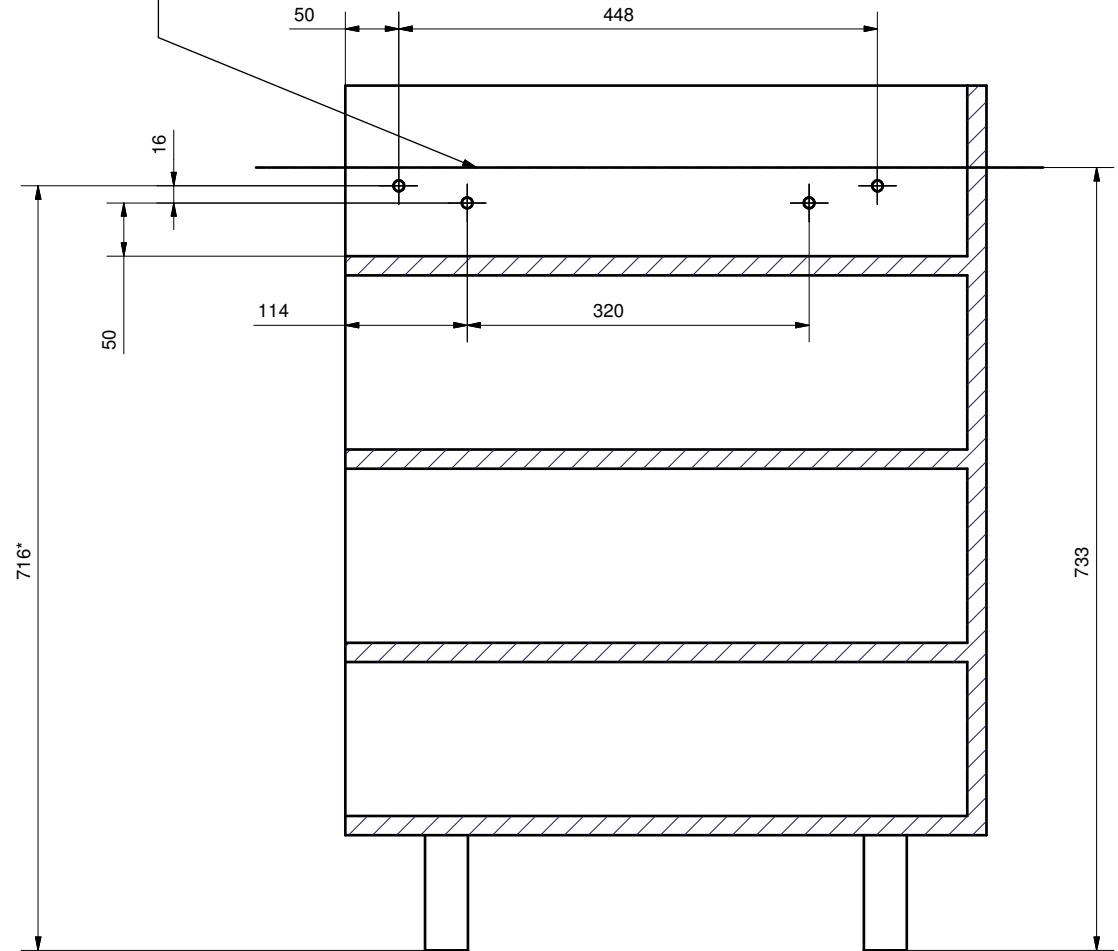
# POSIZIONE FORI FISSAGGIO MECCANISMO HOLES FOR MECHANISM POSITION



**RICAVARE SU CIASCUNA SPALLA DEL MOBILE 4 FORI DIAM. 8x13 PER LE BUSSOLE M6 INCLUSE NELLA CONFEZIONE LA QUOTA INDICATA DI 50 mm, LASCIA UNO SPAZIO LIBERO TRA GUIDA E PIANETTO SOTTOSTANTE DI CIRCA 25 mm**

**DRILL ON EACH CABINET SIDE FOUR DIAM. 8x13 HOLES FOR THE INCLUDED M6 BRASS BUSHES. THE INDICATED 50 mm DIMENSION LEAVES A FREE SPACE BETWEEN THE BOTTOM OF THE SLIDES AND THE PLANE OF ABOUT 25 mm**

**POSIZIONE LATO SUPERIORE GUIDE  
TOP OF THE SLIDES**



2.6022082.01 Bussola in ottone M6 mm 12x8 (x 8)  
- M6 mm 12x8 Brass bushes

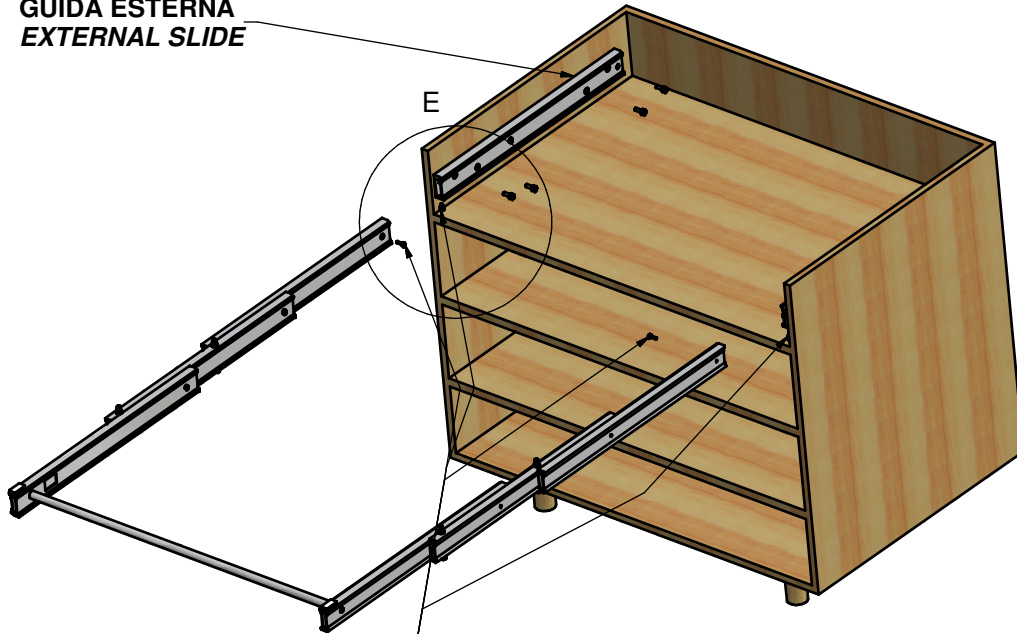
**\* PER BILANCIARE LA FLESSIONE DEL MECCANISMO, SUGGERIAMO DI ESEGUIRE LE FORATURE PER IL FISSAGGIO GUIDA CON UNA DIFFERENZA DI 2-3 mm TRA LATO ANTERIORE (QUOTA 716 PASSA A 717.5) e POSTERIORE (QUOTA 716 PASSA A 714.5)**  
*To compensate the mechanism flexibility, we suggest to drill the holes with a difference of 2-3 mm between the anterior holes (dimension 717.5 instead of 716) and the posterior ones (dimension 714.5 instead of 716)*

# MONTAGGIO DEL MECCANISMO SUL MOBILE

## MOUNTING OF THE MECHANISM ON THE CABINET

GUIDA ESTERNA  
EXTERNAL SLIDE

E

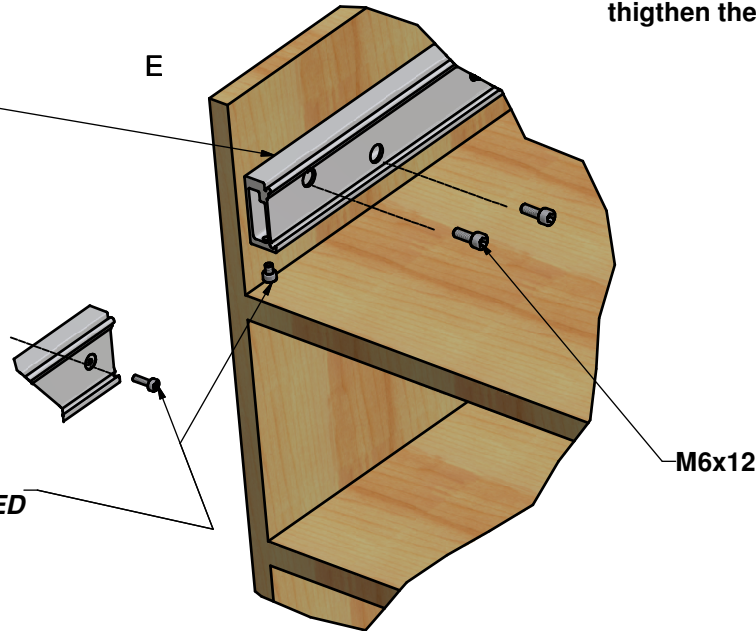


VITE DA ALLENTARE  
SCREW TO BE UNSCREWED

GUIDA ESTERNA  
EXTERNAL SLIDE

E

VITE DA ALLENTARE  
SCREW TO BE UNSCREWED



M6x12

Per montare il meccanismo bisogna prima sfilare le due guide più esterne. Per farlo svitare la vite posta alla fine delle seconde guide e quella posta sotto la guida esterna e sfilare da dietro le guide esterne.

A questo punto le guide esterne si fissano alla spalla del mobile utilizzando le incluse viti TCCE M6x12.

Per completare l'operazione, infilare ora il meccanismo sulle guide esterne e serrare le due guide prima svitate.

To mount the mechanism on the cabinet, it is necessary first to disassemble the two external slides. To do this, unscrews the two screws in the rear of the second element and the screws under the external slide. Now fix the external slides to the cabinet sides using the included M6x12 screws. Last, insert again the mechanism on the external slides and thighten the two indicated screws.



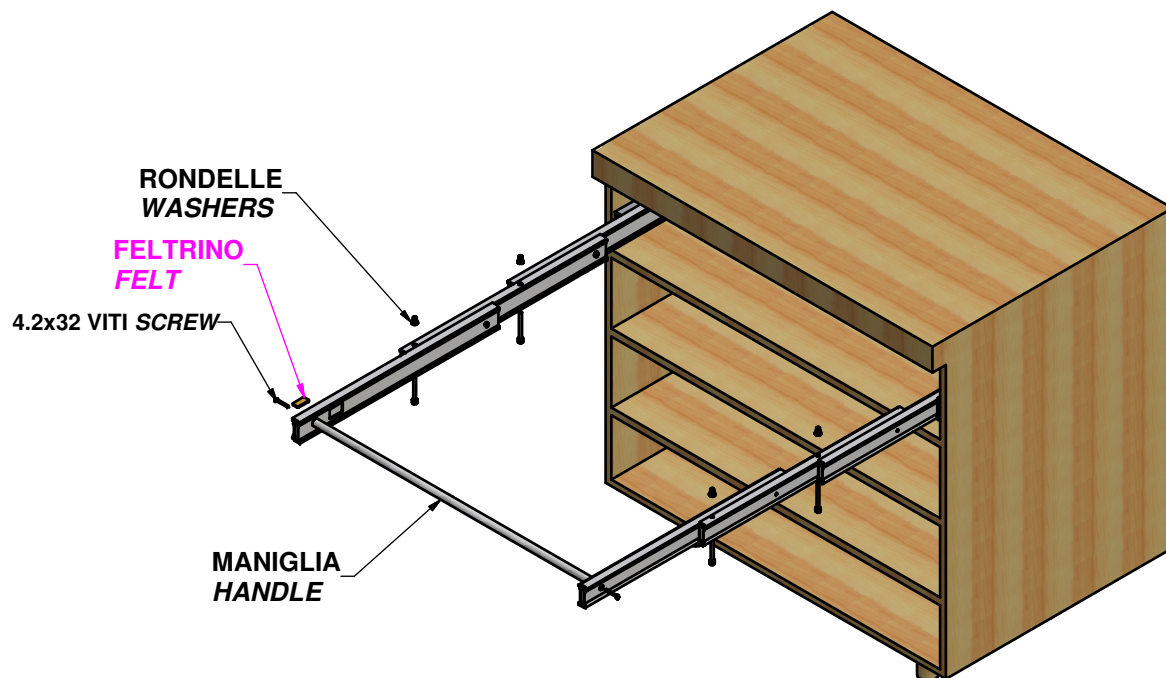
2.6531391.02 Vite TCCE M6x12 (x 8)  
Socket head cap screw M6x12 (x 8)



2.5512481.02 Chiave esagonale da 5  
n°5 Socket wrench

# MONTAGGIO DELLA MANIGLIA E ACCESSORI

## MOUNTING OF THE HANDLE AND ACCESSORIES




PRIMA DI MONTARE I PIANI, POSIZIONARE IN CORRISPONDENZA DEI 4 FORI DI FISSAGGIO LE RONDELLE CON FORO DA 6.3.

SUL LATO INFERIORE DEL PIANETTO RIBALTABILE, VANNO INCOLLATI I DUE FELTRINI BIANCHI IN POSIZIONE TALE PER CUI A PIANETTO APERTO I FELTRINI POGGINO SULLA GUIDA INTERNA COME INDICATO IN FIGURA

PER IL MONTAGGIO DELLA MANIGLIA, DOPO EVENTUALMENTE AVERLA TAGLIATA A MISURA (LARGHEZZA INTERNA MOBILE MENO 124 mm), SERRARLA SULLE GUIDE INTERNE CON LE APPOSITE VITI AUTOFILETTANTI. USARE AVVITATORE CON COPPIA PARI A 15 Nm.

*BEFORE FIXING THE PLANE, INSERT BETWEEN IT AND THE SLIDES THE FOUR INCLUDED WASHERS.  
ON THE INFERIOR SIDE OF THE TILTING PLANE, FIX THE ADHESIVE FELTS IN THE INDICATED POSITION OVER THE INTERNAL SLIDES.*

*TO MOUNT THE HANDLE, CUT IT TO A LENGTH DEPENDENT ON THE CABINET INTERNAL DIMENSION (INTERNAL DIMENSION - 124 mm) AND FIX IT TO THE INTERNAL SLIDES USING THE TWO SELF THREADING INCLUDED SCREWS (APPLY A TORQUE OF 15 Nm MINIMUM)*

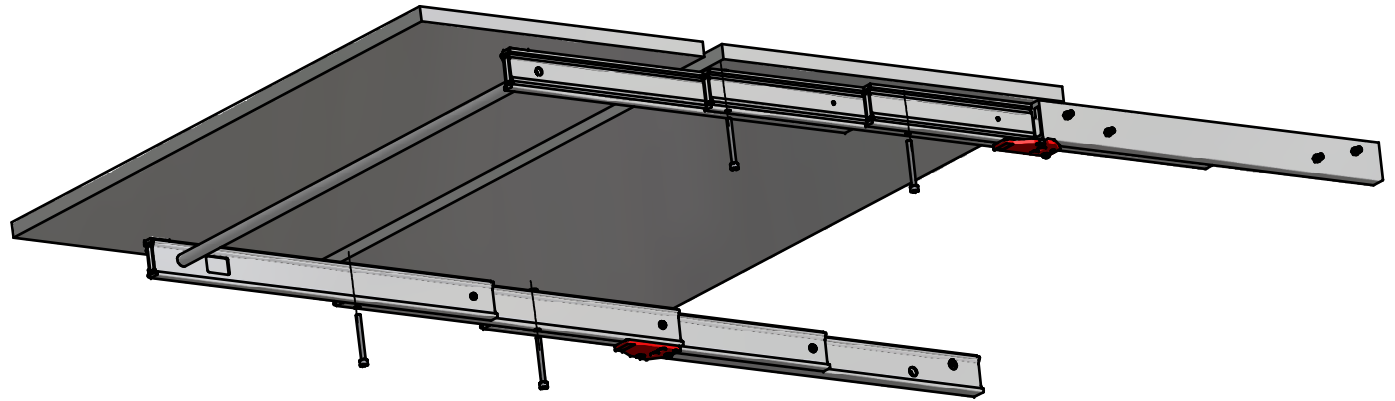
 2.6522497.01 Feltrino adesivo - Adhesive felt (x 2)

 2.6532371.02 Rondella 10x2 - Washer 10x2 (x 4)

 2.655821.02 Vite TC autof. 4.2x32 croce PH zinc. - Self threading PH head 4.2x32 screw (x 2)



# DIMENSIONI PIANETTI

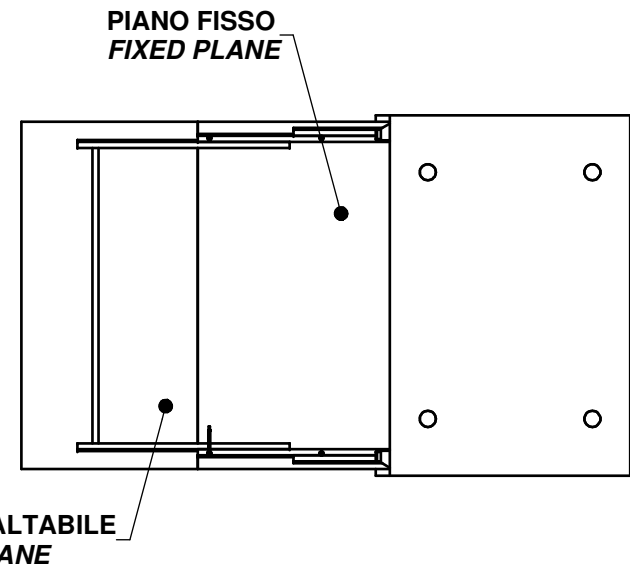
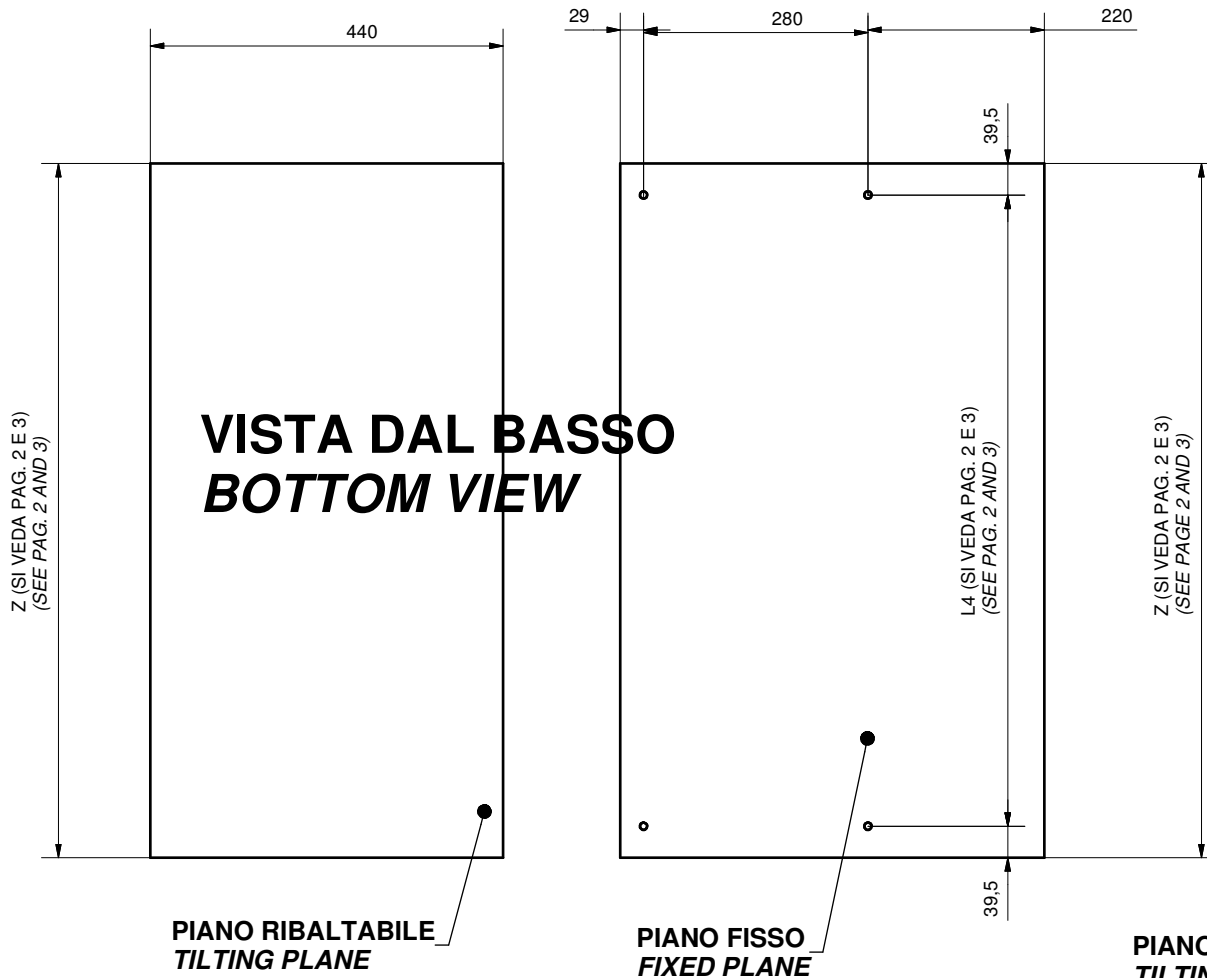
## PLANES DIMENSIONS



Il piano fisso può essere montato utilizzando le quattro viti TCCE M6x60 fornite a corredo inserite negli appositi fori sulle guide centrali.

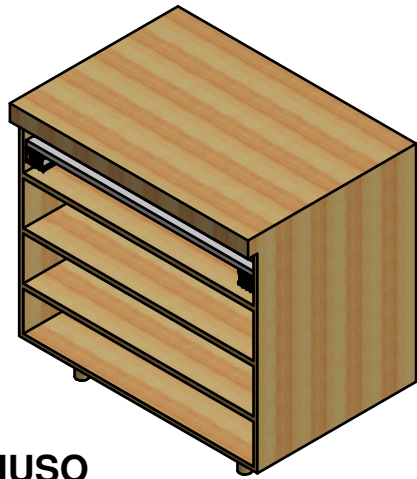
*The fixed plan can be mounted using the supplied four socket head screws M6x60 inserted in proper holes on the central slides.*

-  2.6525511.02 Vite TCCE M6x60 (x 4)  
Socket head cap screw M6x60
-  2.5512481.02 Chiave esa. da 5 - n° 5 Socket wrench (x 1)

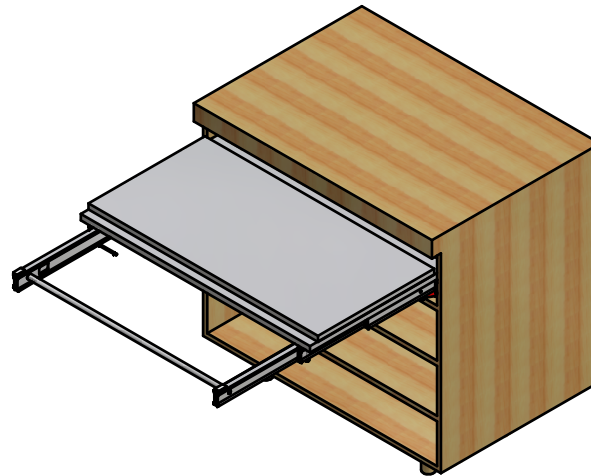


# SEQUENZA DI FUNZIONAMENTO

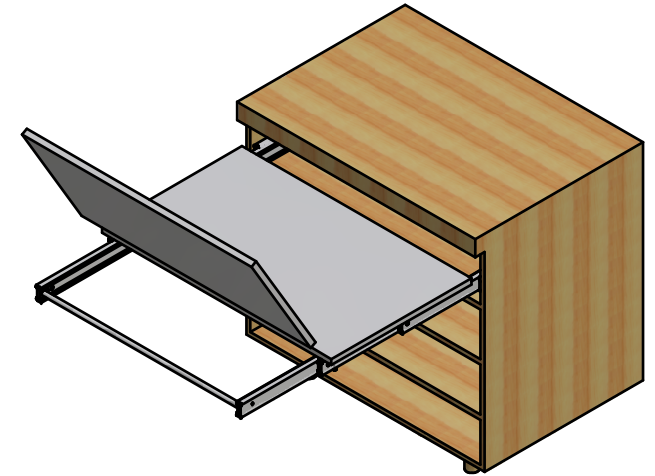
## FUNCTIONING STEPS



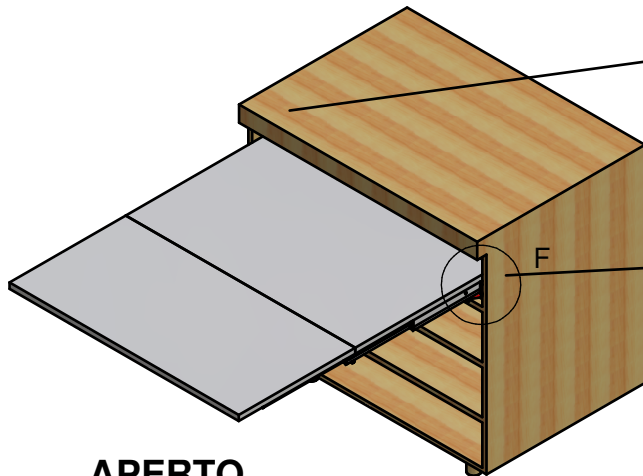
**CHIUSO**  
**CLOSED**



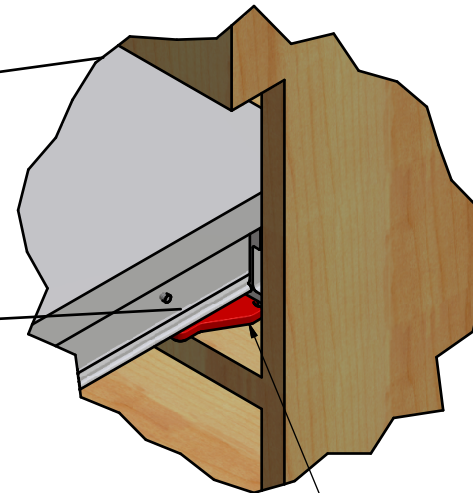
**ESTRAZIONE GUIDE**  
**SLIDES OPENING**



**ROTAZIONE PIANETTO**  
**PLANE TILTING**



**APERTO**  
**OPENED**



**SPINGERE VERSO INTERNO LA LEVA ROSSA PER**  
**CHIUDERE IL MECCANISMO**  
**PUSH THE RED LEVER TO CLOSE THE MECHANISM**